

Turning Tools

Exclusively for Brother **SPEEDIO**

for **M200X3 / M300X3**



SIDE LOCK HOLDER

Center-through coolant



SQUARE TOOL HOLDER - HORIZONTAL -

Center-through coolant



SQUARE TOOL HOLDER

- VERTICAL -

Center-through coolant



**SPEEDIO
M300X3**



**SPEEDIO
M200X3**

NIKKEN Turning Tools for M200X3 / M300X3

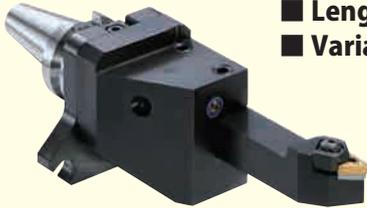
Square Tool Holder

**180
degree**

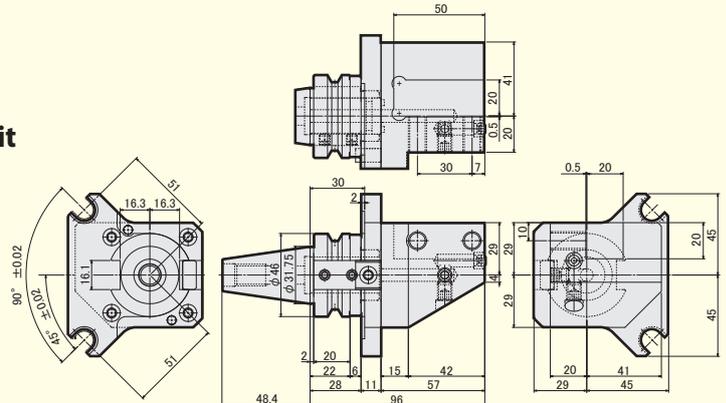
for OD Machining

Left Hand : BT30-BHS20-96-X2-L
Right Hand : BT30-BHS20-96-X2-R

- Compatible with 20×20 Square Bit
- Length from Gauge-line : 96mm
- Variable Coolant-through nozzle



★ Image and layout shows right hand tool

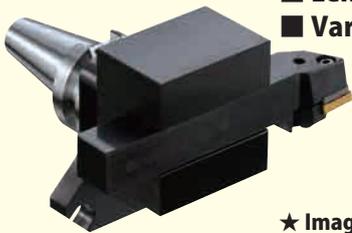


**90
degree**

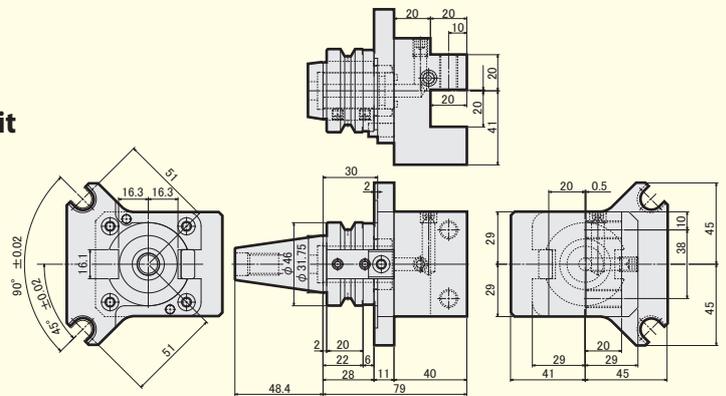
for OD Machining

Left Hand : BT30-BHSH20-79-X2-L
Right Hand : BT30-BHSH20-79-X2-R

- Compatible with 20×20 Square Bit
- Length from Gauge-line : 79mm
- Variable Coolant-through nozzle



★ Image and layout shows left hand tool



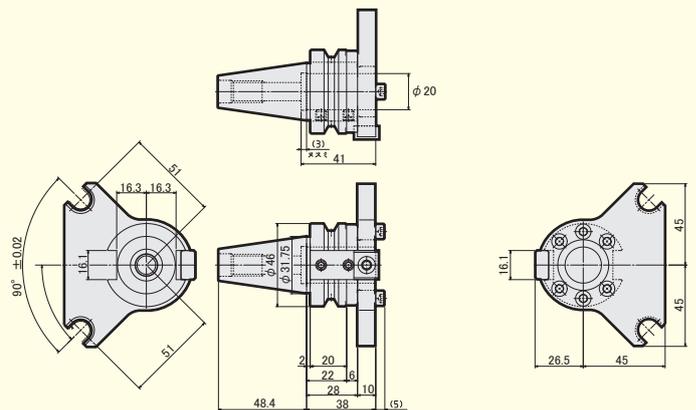
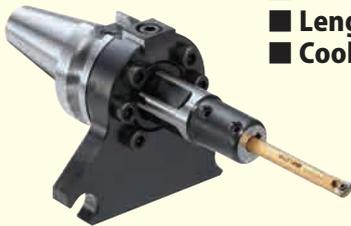
Side Lock Holder

**Side
Lock**

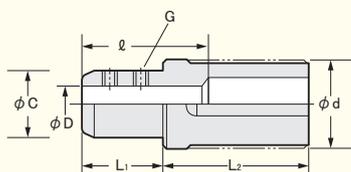
for ID Machining

BT30-BHC20-38

- Compatible with $\phi 20$ Bit
- Length from Gauge-line : 38mm
- Coolant-through Ready



Bit Sleeve



Standard Models

Code No. d-D	C	L ₁	L ₂	l
LEA20S- 6	18	26	41	32~67
- 8	19.5	26	41	36~67
-10	19.5	26	41	41~67
-12	27	10	41	45~67
-16	24.5	35	41	30

Coolant-through Models

Code No. d-D	C	L ₁	L ₂	l
LEA20S- 6C	18	26	41	32
- 8C	19.5	26	41	36
-10C	19.5	26	41	45
-12C	27	26	41	45
-16C	24.5	35	41	30