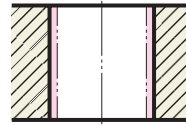


# NIKKEN CARBIDE RADICAL REAMER



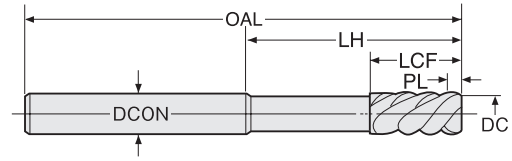
## PF-RDSS Carbide PF Radical Reamer (Straight Shank)



Explanation of the Code No.

PF- RDSS - 12.0

- DIAMETER
- RADICAL MILLREAMER SERIES
- RDSS : STRAIGHT SHANK FOR THROUGH HOLE
- NONE:SOLID CARBIDE PF:PRESS FIT



LH-HELIX 45°

TICN2 COAT

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\*See P.4 for icons.

STOCK: ●=STANDARD STOCK ITEM(IN JAPAN) △=PRODUCTION BY ORDER

Code No.	STOCK	DC H7	OAL	DCON	PL	LCF	LH
PF-RDSS-10.5	●	10.5	115	12	7.0	22	65
-11.0	●	11.0					
-11.5	●	11.5					
-12.0	●	12.0					
-12.5	●	12.5	130	12	7.0	22	75
-13.0	●	13.0					
-13.5	●	13.5	130	16	7.0	22	75
-14.0	●	14.0					
-15.0	●	15.0	140	16	7.0	22	80
-16.0	●	16.0	150	16	7.0	24	90
-17.0	●	17.0	155	20	7.0	24	90
-18.0	●	18.0					

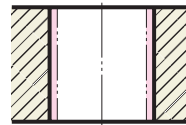
Code No.	STOCK	DC H7	OAL	DCON	PL	LCF	LH
PF-RDSS-19.0	●	19.0	155	20	7.0	24	90
-20.0	●	20.0	160	20	7.0	24	95
-21.0	●	21.0	170	20	8.0	24	105
-22.0	●	22.0	170	20	8.0	28	105
-23.0	●	23.0	180	25	8.0	28	110
-24.0	●	24.0					
-25.0	●	25.0	190	25	8.0	28	120
-26.0	●	26.0					
-27.0	●	27.0	200	32	8.0	34	120
-28.0	●	28.0					
-29.0	●	29.0	200	32	8.0	34	120
-30.0	●	30.0					

★PL means chamfering length to  $\Phi$ DC.

# NIKKEN CARBIDE RADICAL MILL REAMER LONG TYPE



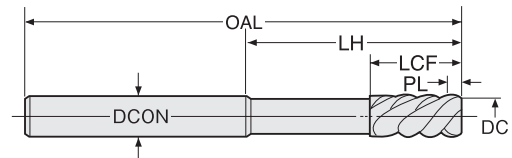
## RDS Carbide Radical Reamer (Long Type)



Explanation of the Code No.

RDS - 12.0

- DIAMETER
- RADICAL MILLREAMER SERIES
- RDS : STRAIGHT SHANK FOR THROUGH HOLE



LH-HELIX 45°

TICN2 COAT

P.132

\*See P.4 for icons.

STOCK: ●=STANDARD STOCK ITEM(IN JAPAN) △=PRODUCTION BY ORDER

Code No.	STOCK	DC H7	OAL	DCON	PL	LCF	LH
RDS-4.3	△	4.3	75	5	5.7	22	45
-4.4	△	4.4					
-4.5	△	4.5					
-4.6	△	4.6					
-4.7	△	4.7					
-4.8	△	4.8					
-4.9	△	4.9					
-4.97	△	4.97					
-4.98	△	4.98					
-4.99	△	4.99					
-5.0	△	5.0	75	5	5.7	22	45
-5.01	△	5.01					
-5.02	△	5.02					
-5.03	△	5.03					
-5.04	△	5.04					
-5.05	△	5.05					
-5.1	△	5.1					
-5.2	△	5.2					
-5.3	△	5.3					
-5.4	△	5.4					
-5.5	△	5.5	100	6	5.7	25	65
-5.6	△	5.6					
-5.7	△	5.7					

Code No.	STOCK	DC H7	OAL	DCON	PL	LCF	LH
RDS-5.8	△	5.8	100	6	5.7	25	65
-5.9	△	5.9					
-5.97	△	5.97					
-5.98	△	5.98					
-5.99	△	5.99					
-6.0	△	6.0					
-6.01	△	6.01					
-6.02	△	6.02	100	6	5.7	25	65
-6.03	△	6.03					
-6.04	△	6.04					
-6.05	△	6.05					
-6.1	△	6.1					
-6.2	△	6.2					
-6.3	△	6.3					
-6.4	△	6.4					
-6.5	△	6.5					
-6.6	△	6.6					
-6.7	△	6.7					
-6.8	△	6.8					
-6.9	△	6.9					
-6.97	△	6.97	110	8	7.0	25	70
-6.98	△	6.98					
-6.99	△	6.99					

★PL means chamfering length to  $\Phi$ DC.

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CARBIDE FOR THROUGH HOLE