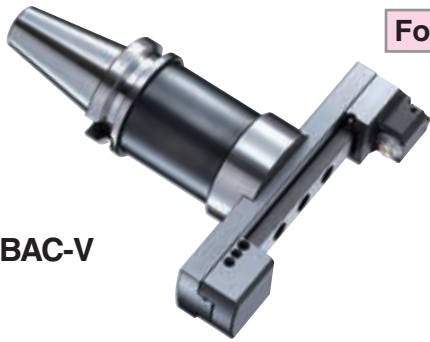
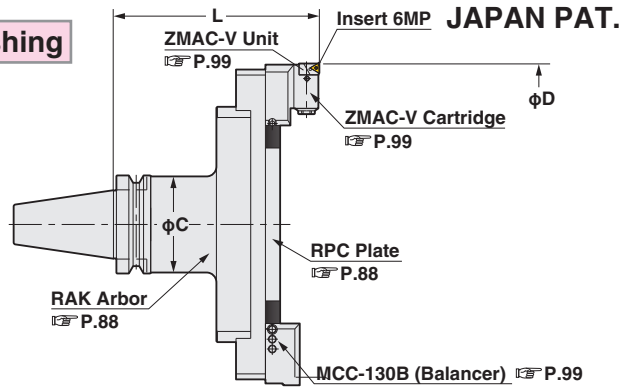


BALANCE-CUT BAC ADVANCED BORING ARBOR for LARGE DIA. **NIKKEN**



BAC-V

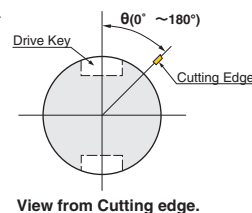
For Finishing



Boring Dia:φ130~595mm

TAPER	Code.No	D		L	C	RAK Arbor Code No.	PPC Plate No	Cartridge (Balancer)	Weight (Kg)	
		MIN.~MAX.								
No.40	BT40-BAC130-205V	130~195		205	61	BT40-RAK-130A	RPC-130		7.0	
	(IT40)-BAC180-205V	180~245							8.0	
No.50	BT50-BAC130-185V	130~195		185	90	BT50-RAK-110A	RPC-130		10.0	
	(IT50) -235V								235	12.7
	-285V								285	15.4
	-335V								335	18.1
	-385V								385	20.8
	-435V								435	23.5
	-485V								485	26.2
	-BAC180-185V								185	10.6
	-235V	180~245		235	13.3					
	-285V			285	16.0					
	-335V			335	18.7					
	-385V			385	21.4					
	-435V			435	24.1					
	-485V			485	26.8					
	-BAC230-185V			185	11.3					
	-235V		230~295		235	14.0				
	-285V			285	16.7					
	-335V			335	19.4					
	-385V			385	22.1					
	-435V			435	24.8					
	-485V			485	27.5					
	-BAC280-185V			185	11.9					
	-235V	280~345			235	14.6				
	-285V			285	17.3					
	-335V			335	20.0					
	-385V			385	22.7					
	-435V			435	25.4					
	-485V			485	28.1					
	-BAC330-210V*		330~395		210	16.7				
	-BAC380-210V*		380~445		(220*)	17.0				
	-BAC430-210V*	430~495			18.0					
	-BAC480-210V*	480~545			19.0					
-BAC530-210V*	530~595			20.0						

- ★“C” grade (Coated) Inserts are supplied as standard. P.127 Please refer P.125 for cutting condition.
- ★Unit “M5HZ-55V” is provided as standard, please refer P.88 for Arbor (RAK) and Plate (RPC).
- ★Arbor, Plate and Cartridge are delivered in separate packages.
- ★When ordering, please let us know machine maker and model no. to avoid the interference with tool magazine of ATC.
- ★The location of cutting edge is same as drive key in standard.
- The different location is available, please specify θ in Code No. e.g. BT50-BAC180-235V (90°)
- ★The boring arbors marked * with IT50, L (gauge length) is 220. e.g. IT50-BAC330-220V
- ★For centre through coolant type, please add “-C” at the end of Code No. e.g. BT50-BAC130-185V-C



High Pressure Coolant Through Tool