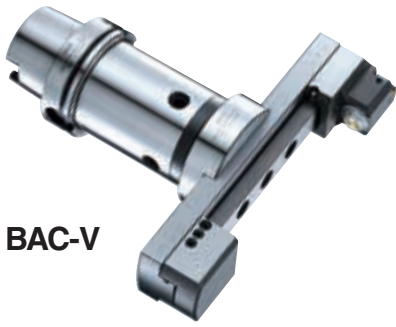


HSK BALANCE-CUT BAC ADVANCED BORING ARBOR for LARGE DIA.

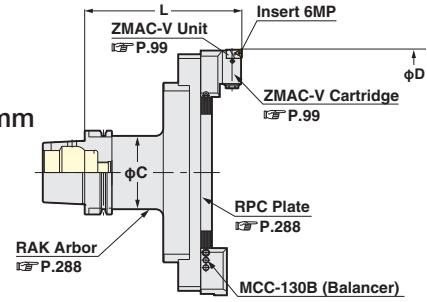
NIKKEN



BAC-V

For Finishing

- MIN. dial readout on dia. : 0.01mm
- Boring Dia : $\phi 130 \sim \phi 595\text{mm}$

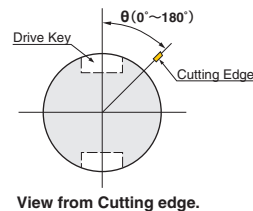


Boring Dia: $\phi 130 \sim 595\text{mm}$

JAPAN PAT. P.127

TAPER	Code.No	D		L	C	RAK Arbor Code No.	PPC Plante No	Cartridge (Balancer)	Weight (kg)
		MIN.~MAX.							
HSK 63A	HSK 63A-BAC130-205V	130~195	205	61	HSK 63A-RAK-130A	RPC-130	MCC-130V (MCC-130B)	Insert 6MP	6.5
	-BAC180-205V	180~245							7.5
HSK100A	HSK100A-BAC130-185V	130~195	185	90	HSK100A-RAK-110A	RPC-130	MCC-130V (MCC-130B)	Insert 6MP	9.5
	-235V		235						12.0
	-285V		285						14.7
	-335V		335						17.3
	-385V		385						20.1
	-435V		435						22.8
	-485V		485						25.5
	-BAC180-185V		185						10.1
	-235V	235	12.6						
	-285V	285	15.3						
	-335V	335	18.0						
	-385V	385	20.7						
	-435V	435	23.3						
	-485V	485	26.1						
	-BAC230-185V	185	10.8						
	-235V	235	13.3						
	-285V	285	16.0						
	-335V	335	18.7						
	-385V	385	21.3						
	-435V	435	24.1						
	-485V	485	26.8						
	-BAC280-185V	185	11.4						
	-235V	235	13.9						
	-285V	285	16.6						
	-335V	335	19.3						
	-385V	385	22.0						
	-435V	435	24.7						
	-485V	485	27.4						
	-BAC330-210V	330~395	210	98	HSK100A-RAK330-125	RPC-330	18.0		
	-BAC380-210V	380~445				-380	18.8		
	-BAC430-210V	430~495				-430	19.7		
	-BAC480-210V	480~545				-480	20.6		
-BAC530-210V	530~595	-530				21.4			

- ★ "C" grade (Coated) Inserts are supplied as standard. P.127 Please refer P.125 for cutting condition.
- ★ Unit "M5HZ-55V" is provided as standard, please refer P.288 for Arbor (RAK) and Plate (RPC).
- ★ Arbor, Plate and Cartridge are delivered in separate packages.
- ★ When ordering, please let us know machine maker and model no. to avoid the interference with tool magazine of ATC.
- ★ The location of cutting edge is same as drive key in standard.
- ★ The different location is available, please specify θ in Code No. e.g. HSK100A-BAC180-235V (90°)
- ★ For centre through coolant type, please add "C" at the end of Code No. e.g. HSK100A-BAC130-185V-C
- ★ Lubrication Pipe is optional. Please refer P.278



High Pressure Coolant Through Tool