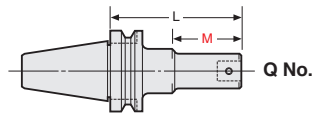


MDQ

Photo shows with A1 spacer and ZMACα-V head.

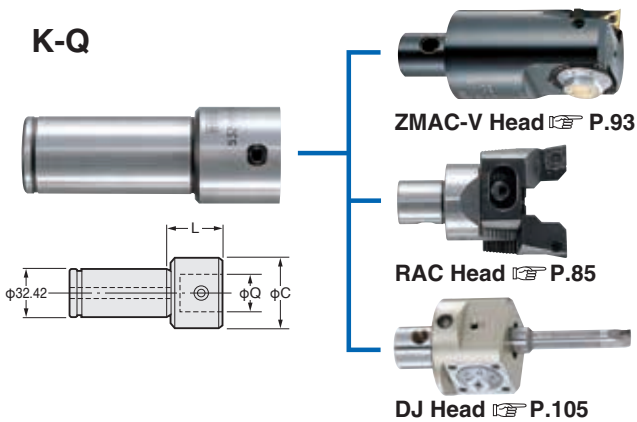
TAPER	Code No.	Q	L	C	C1	H	Weight (kg)	ZMAC-V Boring Range	Fig
No.30	NBT30-MDQ26- 60	26	60	50	50	37.5	-	16~70	1
No.40	NBT40-MDQ26- 65	26	65	50	54	30.0	1.3	16~70	2
No.50	NBT50-MDQ26- 80	26	80	50	87	22.0	4.6	16~70	2
	-MDQ34- 90	34	90	64	87	32.0	4.9	16~85	
	-MDQ42-100	42	100	83	87	45.0	5.7	16~180	

- ★All base holders are used for centre through tool coolant.
- ★Coupling bolt and wrench are supplied as standard.
- ★ZMACα-V head is recommended to use with the MAJOR DREAM base holder for anti-vibration.
- ★When L length is required longer than standard, please specify the boring depth M and Q No.



MODULAR TYPE STRAIGHT SHANK

K-Q

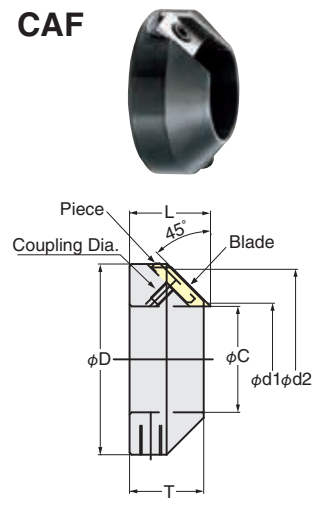


Code No.	Coupling Dia.	C	L	Coupling Bolt.	Weight (Kg)
	Q				
K32-Q 9-20	9	19	20	B19	0.4
-40			40		0.5
-Q12-20	12	24	20	B12	0.4
-60			60		0.6
-Q16-20	16	31	20	B16	0.5
-55			55		0.7
-Q20-40	20	40	40	B20	0.7
-Q26-40				B26N	0.8
K42-Q26-40	26	50		B26N	1.2

★All straight shank base holders are used for centre through tool coolant.

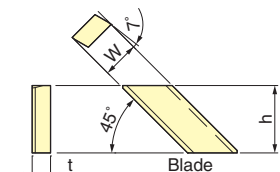
CHAMFERING CUTTER for Modular System

CAF



Code No.	Coupling Dia. Q	C	D	T	L	Chamfering Dia. (φd1~φd2)	Blade No.	Piece No.	Clamp Bolt
CAF 9- 32	9	19	35	20	21.9	20~32	CB-2	CR-2	M375 (M3×6ℓ, T10)
CAF12- 38	12	24	42			25~38			
CAF16- 45	16	31	49			33~45			
CAF20- 60	20	40	64	25	27.2	42~60	CB-5	CR-5	M377 (M4×9ℓ, T20)
CAF26- 85A	26	50	90	35	38.2	56~85	CB-6	CR-6	M370 (M5×14ℓ, T25)
CAF34-110	34	64	115		40.2	70~110			

★Chamfering angle is 45° ★Blade Material : T12A (Cermet)



Code No.	h	W	t
CB-2	7.4	5.0	2.5
CB-5	11.0	6.0	3.0
CB-6	18.4	7.0	3.0